

FILTER REPLACEMENT

Primary filter stage: Herding® Sinter-Plate Filter		OEB 1 1-5 mg/m³	OEB 2 0,1-1 mg/m³	OEB 3 10-100 µg/m³	OEB 4 1-10 µg/m³	OEB 5 < 1 µg/m³
Remove filter elements	store open on a pallet	✓	✗	✗	✗	✗
	pack in plastic foil	✓	✓	✗	✗	✗
Herding FIRST RINSE	wet, remove and pack in plastic foil	✓	✓	✓	✓	✓
Secondary stage: HEPA Filter cartridge						
Remove filter cartridge	store open on a pallet	✓	✗	✗	✗	✗
	pack in a plastic foil	✓	✓	✗	✗	✗
Bag-In/Bag-Out	close with ratch tape	✓	✓	✓	✓	✗
	close with clip	✓	✓	✓	✓	✓

DUST DISCHARGE

discontinuous		OEB 1 1-5 mg/m³	OEB 2 0,1-1 mg/m³	OEB 3 10-100 µg/m³	OEB 4 1-10 µg/m³	OEB 5 < 1 µg/m³
Container	not covered, stored open	✓	✗	✗	✗	✗
	close with lid	✓	✓	✗	✗	✗
Plastic bag	close with ratch tape	✓	✗	✗	✗	✗
Lid bag	close with lid	✓	✓	✗	✗	✗
Herding SAFE CHANGE Bag-In / Bag-Out	close with ratch tape	✓	✓	✓	✓	✗
	close with clip	✓	✓	✓	✓	✓
continuous						
Big-Bag	closed with tapes	✓	✗	✗	✗	✗
Bag-In / Bag-Out	closed with ratch tape	✓	✓	✓	✓	✗
	closed with clip	✓	✓	✓	✓	✓
CLS* und Kunststoffschlauch * optionally with additional containment levels	closed with ratch tape	✓	✓	✓	✓	✗
	closed with clip	✓	✓	✓	✓	✓
	closed with weld seam	✓	✓	✓	✓	✓

Optional: Conducting a SMEPAC-Test

OEB information according to typical user definition